

# MasterSeal® PG 470

## High performance, elastomeric joint sealant (Pouring Grade)

### DESCRIPTION

**MasterSeal PG 470** is a high grade, polysulphide based sealant possessing outstanding resistance to deterioration due to weathering, ozone, ultra- violet light and attack by chemicals present in industrial atmospheres. It has the ability to withstand repeated cycles of compression and extension over a wide temperature range, and has excellent adhesion properties to all materials commonly employed in building and construction work.

**MasterSeal PG 470** is supplied as 4 litre units of base and catalyst for sealing horizontal joints where pronounced cyclical movement is expected and where the service conditions would be harsh for most common sealants. It is ideal for use in expansion joints in reinforced concrete structures such as bridges, reservoirs, water treatment works, sea walls and roads, etc. It can also be used in floor joints subject to heavy usage where a high resistance to damage is required.

**MasterSeal PG 470** can be used as a bolt hole sealant for the **Waboflex REJ / Waboflex SR** expansion joints.

### TYPICAL PROPERTIES\*

Colours	Grey & Black
Solid content	97%
Viscosity	Pourable liquid
Tack free at 25°C	24 hours
Staining	Generally non-staining
Shore A Hardness	18-22
Application temperature	5°C to 40°C
Recommended movement	Transverse $\pm 25\%$ M.A.F. (Movement Accommodation Factor)

### PACKAGING

Pouring Grade: 4 litre (base and catalyst)

### STANDARDS

ASTM C 920-02                      Type M, Class 25  
BS 5212 : Part 1 : 1990 Compliance  
BS EN ISO 11600                  Type F, Class 25LM

TT-S-00227E

General compliance

### ESTIMATED SET AND CURE TIMES

Property	5°C	10°C	25°C	40°C
Pot life	24 hrs	18 hrs	2 hrs	1 hr
Initial set	5 days	72 hrs	24 hrs	5 hrs
Full cure	8 wks	5 wks	2 wks	7 days

### JOINT SIZE

Joint size may range from a minimum of 5mm to a maximum of 50mm wide. Joints with cyclic movements should have a width:depth ratio 2:1 and designed so total movement does not exceed the 25% M.A.F. related to the joint width. Sealant depth shall not exceed joint width except joints subject to total immersion where joint profile should be 1:1.

Minimum sealant depth recommended:

- 5mm for metals, glass and other impervious surfaces.
- 10mm for all porous surfaces.
- 20mm for joints exposed to hydrostatic pressures.
- 5mm below flush for joints exposed to traffic.

### APPLICATION PROCEDURE

### JOINT PREPARATION SURFACE TREATMENT

Concrete & Masonry	Surfaces must be clean and dry. Wire brush thoroughly and remove dust and all contaminants.
Metals	Remove any corrosion or millscale by grit or shotblast, wirebrush, grinder or chemical remover. De-grease the surfaces with clean cloths soaked in oil-free cleansing solvent.
Wood (bare)	Wood surfaces must be clean and dry, cut back or abrade where necessary to sound timber.
Glass and glazed materials	Thoroughly clean the surfaces with clean cloths soaked in oil-free cleansing solvent.
Coating surfaces	Coating should be removed and the surfaces treated as above.

Where required, a bond breaking tape should be applied before priming.

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## PRIMING

The correct primer **MasterSeal P 101** must always be used.

Use **MasterSeal P 101** for porous surfaces (such as concrete and masonry) and non-porous surfaces (such as metals, glass and glazed surfaces).

## SURFACE APPLICATION

- Application of **MasterSeal P 101** should not be carried out below 5°C.
- A single coat of **MasterSeal P 101** should be applied by brush in accordance with the instructions on the **MasterSeal P 101** tins. The primer must be allowed to dry to a tack free state before applying **MasterSeal PG 470**.
- **MasterSeal PG 470** should be applied within 3 hours of primer, otherwise repriming will be necessary.

## APPLICATION TEMPERATURE

**MasterSeal PG 470** should be applied when the ambient temperature is between 5°C and 50°C. When the temperature is below 10°C storage at room temperature for several hours will ease mixing and application.

### Mixing MasterSeal PG 470:

- Mix and use one complete unit at a time. Do not sub-divide.
- Pouring grade is supplied in separate base & catalyst units.
- Sometimes slight settlement may occur in the catalyst, mix well, before adding to the base component.
- Mixing curing agent with base material for 5-10 minutes using a suitable paddle fitted to a 500 rpm electric drill moving the paddle completely through the mass of the material. The sides and base of the container should be periodically scraped down with a palette knife to ensure all of the catalyst is completely blended with the base compound.
- Failure to completely disperse catalyst throughout the base compound will result in uncured sealant. Once mixed **MasterSeal PG 470** should be used immediately.

## APPLICATION

- **MasterSeal PG 470** is formulated to be applied using a sealant gun but may be applied by trowel if required.
- Sealant guns are fitted with conical nozzles which can be cut to suit the joint width. The sealant should be gunned into the joint using an even trigger pressure, cleaning the nozzle occasionally to avoid contamination. Deep joints should be filled in two or more runs, to prevent air entrapment.
- Once the sealant has been applied, a small timber spatula, soaked in soapy water, should be used to compact the sealant into the joints and to achieve a smooth polished finish. Any masking tape which has been applied should be removed before the sealant cures.
- Mixing and application equipment should be cleaned immediately.

## COVERAGE

**MasterSeal PG 470** (length of joint in metres filled per 1 litre of material)

Depth of joint mm	Width of joint mm				
	10	15	20	25	30
10	10	6.7	5	4	3.33
15		4.45	3.33	2.67	2.23
20			2.5	2	1.67
25				1.6	1.33

## STORAGE

Store under cover out of direct sunlight and protect from extremes of temperature. In tropical climates the product must be stored in an air conditioned environment. Shelf life is at least 12 months when stored between 5°C and 35°C.

## SAFETY PRECAUTIONS

The components and mixed sealant should not be left in contact with skin for prolonged periods. Gloves should be worn and the use of a barrier cream is strongly recommended. Solvent must not be used for cleaning the hands. Use an industrial cleaner and wash with soap and water. For further information including disposal instructions refer to the Material Safety Data Sheet.

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### NOTE

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local Master Builders Solutions representative.

Master Builders Solutions reserves the right to have the true cause of any difficulty determined by accepted test methods.

### QUALITY AND CARE

All products manufactured by Master Builders Solutions Egypt, or imported from Master Builders Solutions affiliate companies world- wide, are manufactured to procedures certified to conform to the quality, environment, health & safety management systems described in the ISO 9001:2015, ISO 14001:2015 & OHSAS 18001:2007 standards.

\* Properties listed are based on laboratory controlled tests.

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